



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-689-017
Job Sheet 176201



Part No: D350-689-017

Job Qty: 2 ea

Part Name: Shoulder Harness 4 Point Inertia Reel



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/18/18

Job Tracking No:

Due Date: 5/2/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV C SHEET 37 IPP Rev:A new issue DD 10.04.23 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	5/2/18	5/2/18	0.00	0.00	Start Up Stores/Pkg-1		
110	Packaging	2 pcs	5/2/18	5/2/18	0.00	0.00	Packaging1-3		
120	QC	2 pcs	5/2/18	5/2/18	0.00	0.00	QC4		
130	Packaging	2 pcs	5/2/18	5/2/18	0.00	0.00	Packaging3-1		
135	DC	2 pcs	5/2/18	5/2/18	0.00	0.00	DC		
140	QC21-FG	2 Ea	5/2/18	5/2/18	0.00	0.00	QC21		

Part Op 130 - Identify and pack for shipping as per PPP D350-689-017 Location: FG029
Descriptions: 135 - Photocopy bluefile and create labels per PPP D350-689-017 CHG001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN5-4A	Bolt	4 Ea (2 ea)	90-Start up Operation	Fin 138333.0
D4071-041	Shoulder Harness Assembly	4 Ea (2 ea)	90-Start up Operation	5071278
MS21042L5	Nut	4 Ea (2 ea)	90-Start up Operation	5041167
NAS1149D0516J	Washer	8 Ea (4 ea)	90-Start up Operation	5002015

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN5-4A	4	16	0
	D4071-041	4	12	0
	MS21042L5	4	665	0
	NAS1149D0516J	8	156	0

Part Specifications

Specifications could not be found.

Plex 6/7/18 9:28 AM dart.quirion.sonia

3720



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Container No: S078911



Part: D350-689-017

Job No: 176201

Serial No/Batch: S078911

Revision:

Inspector:

Exp Date: 06/07/2018

Instructions:

Date: 06/07/18

374
58
DVT

6.0 PARTS LIST (OPTIONAL KITS)

Qty -015	Qty -017	Qty -031	Part Number	Description
X			D350-689-015	SEAT MODIFICATION KIT
	X		D350-689-017	SHOULDER HARNESS KIT
		X	D350-689-031	ARMREST KIT
		1	D2199-31	STRUT
2			D3029-1	SPRING
2			D3030-1	LOCK
1			D3033-1	SEAT TRACK
4			D3059-1	STUD
4			D3060-1	BUSHING
4			D3061-1	RADIUS BLOCK
	2		D4071-041	SHOULDER HARNESS ASSY
		1	D4671-1	ARMREST CUSHION
		1	D5159-041	SEAT BACK BRACE ASSY
		1	D5159-043	SEAT BACK BRACE ASSY
		1	D5159-045	SEAT RIB ASSY
		1	D5189-041	TUBE ASSY
		1	D5189-043	ARMEST ASSY
			AN3-12A	BOLT
		1	AN4-4A	BOLT
		1	AN4-6A	BOLT
		1	AN4-10A	BOLT
		2	AN4-14A	BOLT
		1	AN4-17A	BOLT
	2		AN5-4A	BOLT
		1	AN970-4	WASHER
		4	MS20600AD4W4	BLIND RIVET
		8	MS20600AD4W5	BLIND RIVET
		10	MS21042L3	NUT (OR MS21042-3)
		8	MS21042L4	NUT (OR MS21042-4)
4	2		MS21042L5	NUT (OR MS21042-5)
4			MS21059L3	NUTPLATE
1			MS24693-S273	SCREW
3			MS27039-1-10	SCREW
		1	MS27039-1-17	SCREW
		3	MS27039-1-18	SCREW
		4	MS27039-1-19	SCREW
		2	MS27039-1-20	SCREW
		4	MS27039-4-20	SCREW
		2	MS27039-4-22	SCREW
		4	MS27039-4-21	SCREW
		20	NAS1149D0332J	WASHER (OR AN960JD10L)
		17	NAS1149D0432J	WASHER (OR AN960JD416)
	4		NAS1149D0516J	WASHER (OR AN960JD516L)
4			NAS1149D0563J	WASHER (OR AN960JD516)
		2	NAS43DD4-16FC	SPACER

Kim Johnston

From: Sonia Quirion
Sent: Thursday, June 07, 2018 9:54 AM
To: Kim Johnston
Subject: P/W

ASAP
D350-689-017 X2 S078911 X2

Change Record

PAGE 1 OF 1

Part Number: D350-689-017

Description: SHOULDER HARNESS INSTALLATION (4 POINT INERTIA REEL)

[illegible]